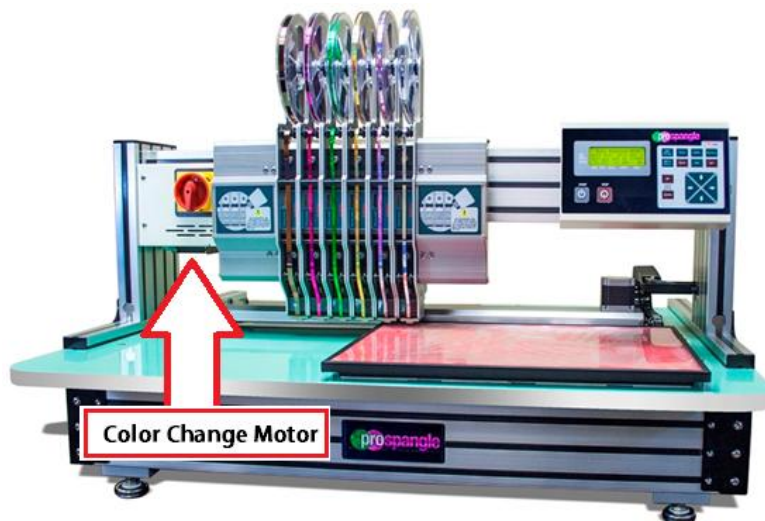


Error SP-Unit Fix Error 06

Error SP-Unit Fix Error 06 indicates that the color change is not at the correct position. The color change mechanism may have shifted during shipment or moving the machine and now the machine recognizes that the Press Units are not lined up to the working position.

- 1) Locate the Color Change Motor on the left side of the machine and just under the Power ON/OFF Switch.



- 2) To the left of the Motor look for the metal Dial ⓐ and turn it slowly so the press units begin to move towards the right, keep turning until the error beeping stops and the error disappears from the screen.



3) Now perform color change by going to UNIT CHANGE and use the speed up to set the Unit to 2 and press the SET button. The machine should color change automatically to Press Unit #2, Press UNIT CHANGE again and use the SPEED DOWN button to set it to 1 and press SET and confirm the machine color changes to Press Unit #1.



```
-- ASP Main Menu --  
SP Unit Change MODE  
SP Unit No = 2  
Previous to EXIT
```